

A photograph showing a child's hands typing on a white laptop keyboard. The child is wearing a white t-shirt and dark denim overalls. The laptop is open on a wooden desk, and the screen displays a colorful interface. The background is slightly blurred, showing a wooden chair and a pink wall.

Somos[®] ProtoGen 18420

Tough, high impact stereolithography material that you can tailor to fit your needs.

Description

When you need a high-heat and humidity resistant material for your parts, Somos[®] ProtoGen 18420 delivers the performance you need. This material creates accurate, easy-to-clean parts, ideal for automotive and medical applications.

Benefits

- Tune the properties of the part to fit your needs
- Fast, easy processing & finishing
- Highly accurate

Applications

- Automotive parts
- Medical
- Consumer products
- Electrical casings

Liquid Properties		Optical Properties		
Appearance	Off-white	E _c	6.7 mJ/cm ²	[critical exposure]
Viscosity	~350 cps @ 30°C	D _p	4.3 mils	[slope of cure-depth vs. ln (E) curve]
Density	~1.16 g/cm ³ @ 25°C	E ₁₀	68.6 mJ/cm ²	[exposure that gives 0.254 mm (.010 inch) thickness]

Mechanical Properties		UV Postcure	
ASTM Method	Property Description	Metric	Imperial
D638M	Tensile Modulus	2,250 MPa	326 ksi
D638M	Tensile Strength at Yield	43 MPa	6.2 ksi
D638M	Elongation at Break	12%	
D2240	Flexural Modulus	2,060 MPa	299 ksi
D256A	Izod Impact (Notched)	21 J/m	0.39 ft-lb/in
D2240	Hardness (Shore D)	87	
D570-98	Water Absorption	0.68%	

Thermal/Electrical Properties		UV Postcure	
ASTM Method	Property Description	Metric	Imperial
E831-05	C.T.E. -40 - 0°C (-40 - 32°F)	75 µm/m°C	42 µin/in°F
E831-05	C.T.E. 0 - 50°C (32 - 122°F)	106 µm/m°C	59 µin/in°F
E831-05	C.T.E. 50 - 100°C (122 - 212°F)	125 µm/m°C	70 µin/in°F
E831-05	C.T.E. 100 - 150°C (212 - 302°F)	134 µm/m°C	74 µin/in°F
D150-98	Dielectric Constant 60 Hz	3.6	
D150-98	Dielectric Constant 1 KHz	3.5	
D150-98	Dielectric Constant 1 MHz	3.2	
D149-97A	Dielectric Strength	14 V/mm	355 V/mil
D648	HDT @ 0.46 MPa (66 psi)	96°C	205°F

These values may vary and depend on individual machine processing and post-curing practices.

DSM Additive Manufacturing

in North America
 1122 St. Charles Street
 Elgin, Illinois 60120
 USA
 Phone: +1.847.697.0400

in Europe
 Slachthuisweg 30
 3151 XN Hoek van Holland
 The Netherlands
 Phone: +31.174.315.391

in China
 476 Li Bing Road
 Zhangjiang Hi-Tech Park
 Pudong New Area
 Shanghai 201203, China
 Phone: +86.21.6141.8064

Visit us online at www.dsm.com/somos

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